




















What makes the 710 stand out

- Completely new design and stand concept enables for the first time a user-friendly flatbed machine with a large work surface.
- Stepper motor controlled plunger module with 1/100mm accurate adjustability for **extremely precise** and repeatable stitch depth.
- Stitch plate with new side plunger and spring-loaded cloth retainers for even more precise stitching.
- Optional conversion kit for processing half-lined jackets and coats.
- 7 quickly programmable memory locations for individual stitch depth values and machine speeds that can be changed during the sewing process.
- Teach-in mode for precise stitch depth selection.
- Easy on/off switching of the seam lock.
- Maintenance-friendly, oil-free design.
- Large clearance of 420mm x 150mm.
- Reduced running noise due to new bearings and head hood design.
- New ergonomic placement of the hand wheel.
- Modular design with integrated sewing drive.

Options available on request:

- Separate bobbin winder
- Conversion kit for processing half-lined jackets and coats

| Technische Daten / Technical data | | | |
|---|---|---|--|
|  | Empfohlene Nennstichzahl / Recommended rated speed | 1300 min-1 | |
|  | Stichlänge / stitch length | 3,0 - 6,0 mm (abhängig vom Nähmaterial / depend on fabric) Auslieferungszustand / delivery condition 4,5 mm | |
|  | Programmierbar / Programmable | 7 schnell programmierbare Speicherplätze für individuelle Stichtiefenwerte und Maschinendrehzahlen die während des Nähvorgangs gewechselt werden können. / 7 fast programmable memory locations for individual stitch depth values and machine speeds that can be changed during the sewing process | |
|  | Stichtiefeinstellung über Schrittmotor gesteuerten Taucher / Stitch depth adjustment via step motor controlled plunger | (Einstellgenauigkeit) Taucher mit 0,01 mm Schritte / (setting accuracy) plunger with 0.01 mm steps | |
|  | Unter-, und differenzierender Seitentransport / bottom and differential lateral feed | verschiedene Transporteure optional / various feed dogs optional | |
|  | 2 Taucher und zwei gefederte Sperrzähne / 2 Plungers and two spring loaded clothretainer | | |
|  | Stichplattenöffnung / stitch plate opening | 8,0 mm 7,0 mm optional 10,0 mm optional | |
|  | Nadelpendelung / needle oscillation | | |
|  | Nadelsystem / needle system Nadelstärke / needle size | GROZ-BECKERT 1828 E 80/12 | |
|  | Fadenspannung / thread tension Faden / thread | Auslieferungszustand / delivery condition 50 cN Polyester, endlos gezwirnt / polyester continuous filament 120/2 | |
|  | Mehrweite per Fußpedal differenzierbar / fullness by foot pedal differentiable | | |
|  | Einfacher Anfangsriegel / Simple initial backtack |  | Einfacher Endriegel / Simple end tack |
|  | Einmalige Riegelunterdrückung / One-time tack suppression |  | Halbstich / Half stitch |
|  | Durchgangsraum / arm space 420 mm x 150mm |  | Flachbettmaschine / Flatbedmachine |
|  | LED Leuchte / LED sewing lamp |  | Separater Fadenspuler Optional / Separate thread spooler optional |
| Technischer Auslieferungszustand / delivery condition: | | | |
| Motor-Leistung min. - Steuerung / min. motor power - control box | | 550 W - Efka DC1200 / AB620A | |
| Zahnriemenscheibe Maschine / toothed belt pulley/machine | | Z = 22 / 44 Übersetzungsverhältnis 1:2 / Gear transmission ratio 1:2 | |
| Zahnriemenprofil / toothed belt profile | | HTD 5M-9 | |
| Stichart / stitch type | | Zweifaden-Steppstich-Blindstich Typ 313 / two thread lockstitch blind stitch type 313 | |
| Anschluss pneumatisch / pneumatic connection | | 6 bar | |
| Luftverbrauch, Mittelwert / average air consumption | | 25 l / h | |
| Stellfläche / Foot print | | 0,7 m x 1,15 m | |
| Arbeitsgeräusch / operating noise at 800 min-1 nach DIN 45635-48-1 KL3 | | LpAm 70,9 dB(A) | |